



Material - SAE D7003

Standard Specification For Ductile Cast Irons Castings

Group - Ferrous SG Iron I Ductile Iron Alloys
Sub Group - SAE D7003 Ductile Cast Irons Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|-------------------------------|-----------|
| Carbon | C % | 3.200 - 4.100 | As-Cast | |
| Silicon | Si % | 1.800 - 3.000 | | |
| Manganese | Mn % | 0.100 - 1.000 | | |
| Phosphorus | P % | 0.050 max. | | |
| Sulphur | S % | 0.035 max. | | |
| Magnesium | Mg % | 0.025 - 0.060 | | |
| Iron | Fe % | Balance | | |
| - | - | - | | _ |
| - | - | - | Mechanical Properties | |
| - | - | | Tensile Strength in Mpa | 700 min. |
| - | - | - | Yield Strength in Mpa | 425 min. |
| - | - | - | Elongation in % | 3 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | 241 - 302 |
| - | - | - | Impac <mark>t in Joule</mark> | 27 J @ RT |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| JS 700-2 | ISO | International | Casting | |
| JS 700-2 | AS | Australia | Casting | |
| A 536 100-70-03 | ASTM | USA | Casting | |
| D700 | SAE | USA | Casting | |
| EN-GJS-700-2 | UNE | Spain | Casting | |
| EN-GJS-700-2 | SS | Sweden | Casting | |
| 5.3300 | EN | European Union | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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